

BS6920 Test Report



REPORT NO. MA7264/O

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Section 2

Tamkeen Modern Pipe Light Grey

Suspension Polyvinyl Chloride PVC-67S

CLIENT:		Tamkeen Modern Pipes Company Industrial Area 2 P.O. Box 15442 Jeddah 21543 Kingdom of Saudi Arabia
CLIENT'S REFERENCE:		L. Sathisha Mane
PHOENIX NUMBER:		UK760-0030274
DATE		16 August 2021 Re-issued with amendments 16 May 2022 Re-issued with further amendments 26 May 2022
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**SUITABILITY OF NON-METALLIC PRODUCTS FOR USE IN CONTACT WITH WATER INTENDED FOR HUMAN CONSUMPTION WITH REGARD TO THEIR EFFECT ON THE QUALITY OF THE WATER
WRAS TESTS OF EFFECT ON WATER QUALITY (BS 6920: 2014)
AUDIT TESTS; HIGH TEMPERATURE TESTS (BS6920: PART 3: 2014)**

INFORMATION AND GUIDANCE NOTE

WATER REGULATIONS ADVISORY SCHEME

The Scheme wishes to draw to the attention of product manufacturers and users that reports issued by accredited test laboratories do not of themselves constitute approval by the Scheme or the test laboratory. Only a letter from the Scheme, citing a Directory Reference Number, can be regarded as indicating approval.

1. SAMPLES FOR TESTING	
General composition of product	PVC
Trade name and reference of material	Suspension Polyvinyl Chloride PVC-67S
Material manufacturer	Saudi Basic Industries Corporation (SABIC), Kingdom of Saudi Arabia
Submitting organisation	Tamkeen Modern Pipes Company, Kingdom of Saudi Arabia
Component name/ref	Tamkeen Modern Pipe Light Grey
Component manufacturer	Tamkeen Modern Pipes Company, Kingdom of Saudi Arabia
Batch number of product	information not provided
Date of manufacture of product	information not provided
Method of manufacture of sample	extrusion
Sampling procedure	taken from production
Description of sample	light grey opaque smooth shiny pipe
Surface area of test piece	15074mm ²
Number of articles constituting a test piece	1
Dimensions of test piece:	ext./int. diameter/length: 33.35mm/23.99mm/79.00mm
Calibration mark of test containers	1 litre
Date of application	19 October 2020
Date of receipt of test samples	21 December 2020
Condition of samples on receipt	satisfactory
Method of packaging	plastic tube
Conditions of storage of the samples between receipt and testing	as instructed in BS6920-2.1: 2014: clause 5.2
Proposed use of the product	water supply, waste drainage, ventilation, irrigation, sewage network, electrical housing, telecom, construction industries

2. ODOUR AND FLAVOUR OF WATER

Number of tasters in the taste panel – 3

Date tests commenced – 6 April 2021

Extraction temperature – 23°C

Extract 1

(i) chlorine free test water:

TASTER	ODOUR DESCRIPTION	FLAVOUR DESCRIPTION	FLAVOUR DILUTION NUMBER
1	nil	N/A	N/A
2	sour	N/A	N/A
3	earthy	N/A	N/A

(ii) chlorinated test water:

TASTER	ODOUR DESCRIPTION	FLAVOUR DESCRIPTION	FLAVOUR DILUTION NUMBER
1	sweet	astringent	1
2	nil	nil	<1
3	nil	nil	<1

Extract 7 (final extract)

(i) chlorine free test water:

TASTER	ODOUR DESCRIPTION	FLAVOUR DESCRIPTION	FLAVOUR DILUTION NUMBER
1	nil	nil	<1
2	nil	nil	<1
3	nil	nil	<1

Comment - thus the samples of this product have been found to comply with the requirements of BS 6920: Part 1: clause 4 when extracted at 23°C.

Extraction temperature – 60°C

Extract 1

(i) chlorine free test water:

TASTER	ODOUR DESCRIPTION	FLAVOUR DESCRIPTION	FLAVOUR DILUTION NUMBER
1	nil	astringent	1
2	nil	nil	<1
3	nil	nil	<1

(ii) chlorinated test water:

TASTER	ODOUR DESCRIPTION	FLAVOUR DESCRIPTION	FLAVOUR DILUTION NUMBER
1	nil	astringent	1
2	nil	metallic	1
3	nil	nil	<1

Extract 7 (final extract)

(ii) chlorinated test water:

TASTER	ODOUR DESCRIPTION	FLAVOUR DESCRIPTION	FLAVOUR DILUTION NUMBER
1	nil	nil	<1
2	nil	nil	<1
3	nil	nil	<1

Comment - thus the sample of this product has been found to comply with the requirements of BS 6920: Part 1: clause 4 when extracted at 60°C.

3. GROWTH OF AQUATIC MICROORGANISMS

Date test commenced – 19 January 2021

Mean dissolved oxygen differences –

Test container (product)	0.2mg/l
Negative reference (glass) sample	-0.3mg/l
Positive reference (wax) sample	6.2mg/l
Mean dissolved oxygen concentration of the test control	9.0mg/l

Note - At the end of this test the test piece showed no changes in colour and appearance.

Comment - thus the sample of this product has been found to comply with the requirements of BS 6920: Part 1: clause 6.

4. THE EXTRACTION OF METALS

Extraction temperature – 60°C

Date test commenced – 23 March 2021

Number of extracts – 7

All analyses carried out on duplicate samples of the product as specified below

Aluminium, Antimony, Arsenic, Boron, Cadmium, Chromium, Iron, Lead, Manganese, Mercury, Nickel, Selenium:
Inductively coupled plasma – mass spectrometry (ICP-MS)

Extract 1

METAL	EXPRESSION OF THE RESULTS	MAX. ADMISSIBLE CONCENTRATION	REPORTING LIMIT	CONCENTRATION FINAL EXTRACT		DETERMINED REAGENT BLANKS
				I	II	
Aluminium	Al µg/L	200	20.0	< 20.0	< 20.0	< 20.0
Antimony	Sb µg/L	5	0.5	< 0.5	< 0.5	< 0.5
Arsenic	As µg/L	10	1.0	< 1.0	< 1.0	< 1.0
Boron	B µg/L	1000	100.0	< 100.0	< 100.0	<100.0
Cadmium	Cd µg/L	5	0.5	< 0.5	< 0.5	< 0.5
Chromium	Cr µg/L	50	5.0	< 5.0	< 5.0	< 5.0
Iron	Fe µg/L	200	20.0	< 20.0	< 20.0	< 20.0
Lead	Pb µg/L	10	1.0	133.0	155.0	< 1.0
Manganese	Mn µg/L	50	5.0	< 5.0	< 5.0	< 5.0
Mercury	Hg µg/L	1	0.1	< 0.1	< 0.1	< 0.1
Nickel	Ni µg/L	20	2.0	< 2.0	< 2.0	< 2.0
Selenium	Se µg/L	10	1.0	< 1.0	< 1.0	< 1.0

Extract 7

METAL	EXPRESSION OF THE RESULTS	MAX. ADMISSIBLE CONCENTRATION	REPORTING LIMIT	CONCENTRATION FINAL EXTRACT		DETERMINED REAGENT BLANKS
				I	II	
Lead	Pb µg/L	10	1.0	29.2	49.9	< 1.0

Comment - thus the samples of this product have been found NOT to comply with the requirements of BS 6920:
Part 1: clause 8 when extracted at 60°C.

CONCLUSION

The samples of the products referred to in this report have been tested in accordance with the methods specified in BS 6920: Part 2: 2014 "Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water: Methods of test" (including High Temperature Tests in accordance with BS 6920: Part 3: 2014) and the requirements of the Water Regulations Advisory Scheme 'WRAS Materials Guidance, Version 4.4 dated 21 November 2016'.

On the basis of these test results the sample of product has been found NOT to comply with the requirements of BS 6920: 2014: Part 1: Clause 8; Extraction of Metals / High Temperature Tests (60°C).

NO OTHER TESTS WERE UNDERTAKEN ON THIS PRODUCT

N.B The results specified in this report relate only to the sample of the product submitted for testing. Any changes in the nature or source of ingredients and the process of manufacture or application could affect the suitability of the product for use in contact with potable water.

Materials and products intended for use by a public water supply company in the preparation or conveyance of water may need to satisfy more comprehensive toxicological requirements as set specified by the Drinking Water Inspectorate. These additional requirements are necessary to ensure legal compliance with Regulation 31 of Water Supply (Water Quality) Regulations 2000.

NOTE

The tests carried out on the sample of this product are based upon 'WRAS Material Guidance – Version 4.4: Issued 21st November 2016; Table 1, part a); 'Change in pigmentation affecting an existing approval/addition of same material but different colour: change from one colour to another'. Previous testing was carried out under Section 1 of this test report.

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